



functional thinking

NEW SHADE CARD 09

RH has been producing garment accessories for the fashion and workwear industry since 1951, evolving from a family business to a global company with offices all around the world. We are a recognised leader in garment enhancement, bringing commitment and expertise to our extensive range of high quality products. We can serve you from design to distribution where ever your production is in the world.

Our **design** team understands the importance of your brand and whether creating fresh new ideas or working with your own concept, we give you exciting design that is functional and adds value to any garment.

Our **technical** team tests all samples to meet European standards such as OEKO-TEX®. We are happy to conduct additional testing for the customer, and we provide test data and reports for all samples before bulk production.

Our **product** development team, with expertise in production techniques and quality assurance, develops each design into a high quality sample ready for approval and technical testing.

Our **distribution** team, with expertise in regional regulations and local markets, delivers products safely throughout the world whilst constantly striving to reduce both our carbon footprint and yours.

This means we are the only partner you need for all your garment accessories.





# Brass Plated Shade Card

functional thinking

|  |   |  |   |   |   |
|--|---|--|---|---|---|
| AY<br><br>Imitation<br>Brass      | BI<br><br>Sprayed Imitation<br>Brass               | BM<br><br>Red<br>Anti-Brass                   | FI<br><br>Faded<br>Brass              | BN<br><br>Colourful<br>Brass             | BO<br><br>Black/Colourful<br>Brass   |
| CR<br><br>Black/Bright<br>Brass   | CV<br><br>Black Golden<br>Anti-Brass               | AU<br><br>Black/Yellow                        | AA<br><br>Anti-Brass                  | AC<br><br>Dull<br>Anti-Brass             | BK<br><br>Sprayed<br>Anti-Brass      |
| AB<br><br>Japanese<br>Anti-Brass | FV<br><br>Polished Hanging<br>Japanese Anti-Brass | CM<br><br>Brushed<br>Anti-Brass              | CN<br><br>Brushed Dark<br>Anti-Brass | EW<br><br>Oxide<br>Anti-Brass           | AD<br><br>Dark<br>Anti-Brass        |
| BL<br><br>Black<br>Anti-Brass   | AH<br><br>Shiny<br>Copper                        | FL<br><br>Polished Hanging<br>Shiny Copper  | AI<br><br>Dull Shiny<br>Copper      | CE<br><br>Black/Red<br>Copper          | CC<br><br>Oxidized Shiny<br>Copper |
| AW<br><br>Red<br>Copper/White   | BY<br><br>Light Red<br>Copper                    | AJ<br><br>Red Copper                        | AK<br><br>Dull Red<br>Copper        | FQ<br><br>Sprayed<br>Red Copper        | CW<br><br>Germany<br>Red Copper    |
| CB<br><br>Orange Red<br>Copper  | CO<br><br>Brushed Dark<br>Anti-Copper            | FX<br><br>Black/ Light Orange<br>Red Copper | CA<br><br>Oxidized<br>Copper        | CT<br><br>Vintage Orange<br>Red Copper | CJ<br><br>Rusted<br>Red Copper     |

Our plating finish card is a guide to illustrate the look of finishes. The finish can be effected by size, shape, logo (raised or engraved) and raw materials (brass or alloy). Please use shade card as a guide only. All items illustrated here are Nickel free



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|  |  |  |  |  |   |
|--|--|--|--|--|---|
| BE<br><br>Imitation Gold            | CY<br><br>Polished Hanging Imitation Gold | BJ<br><br>Sprayed Imitation Gold      | FK<br><br>Imitation Dull Gold     | EU<br><br>Gold Brass                        | EV<br><br>Aged Gold                |
| AF<br><br>White Zinc                | AE<br><br>Blue Zinc                       | FM<br><br>Colourful Zinc              | BD<br><br>Imitation Nickel        | CQ<br><br>Polished Hanging Imitation Nickel | CX<br><br>Brushed Imitation Nickel |
| BC<br><br>Sprayed Imitation Nickel | BF<br><br>Sprayed Imitation Dull Nickel  | BB<br><br>Imitation Dull Nickel      | BX<br><br>Imitation Brass Nickel | AG<br><br>Tin                              | FR<br><br>Old Blasted Tin         |
| CF<br><br>Tin/Brass               | AV<br><br>Tin/Yellow                    | EY<br><br>Tin Light Yellow Tumbling | CD<br><br>Tin/Red Copper        | FO<br><br>Antique Copper Tin              | CU<br><br>Vintage Brown Tin      |
| EX<br><br>Fermentation Tin        | FS<br><br>Copper Tin                    | AS<br><br>Contrasted Tin            | AT<br><br>Black Tin             | BU<br><br>Dyed Black Tin                  | AR<br><br>Lead                   |
| BG<br><br>Light Sprayed Alloy     | AQ<br><br>Light Alloy                   | AP<br><br>Alloy                     | BT<br><br>Black Alloy           | BR<br><br>Brass Alloy                     | BS<br><br>Red Alloy              |

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|--|--|---|---|--|--|
| FP<br><br>Light Rusted Alloy          | FU<br><br>Oxidized                    | CH<br><br>Sprayed Brilliantly Colour | FJ<br><br>Polished Imitation Dull Platinum | BP<br><br>Imitation Anti-Silver   | BQ<br><br>Imitation Anti-Silver with Oil Tumbling |
| FW<br><br>Silver in Black             | AX<br><br>Imitation Pewter            | BW<br><br>Sprayed Imitation Pewter   | BV<br><br>Imitation Dull Pewter            | BA<br><br>Imitation Gunmetal      | CP<br><br>Polished Hanging Imitation Gunmetal     |
| CL<br><br>Brushed Imitation Gunmetal | BH<br><br>Sprayed Imitation Gunmetal | FT<br><br>Imitation Dull Gunmetal   | CS<br><br>Vintage Copper                  | AL<br><br>Copper                 | AM<br><br>Dull Copper                            |
| AN<br><br>Anti-Copper               | AO<br><br>Dull Anti-Copper          | CI<br><br>Rusted Copper            | CK<br><br>Steel Oxidized                 | CG<br><br>Electrophoresis Black | DA<br><br>GA4 Oil Tumbling                      |
| DB<br><br>GA9 Oil Tumbling          | DC<br><br>GA12 Oil Tumbling         | DD<br><br>GA19 Oil Tumbling        | DE<br><br>GA20 Oil Tumbling              | DF<br><br>GA21 Oil Tumbling     | DG<br><br>GA22 Oil Tumbling                     |
| DH<br><br>GA23 Oil Tumbling         | DI<br><br>GA24 Oil Tumbling         | DJ<br><br>GA25 Oil Tumbling        | DK<br><br>GA26 Oil Tumbling              | DL<br><br>GA27 Oil Tumbling     | DM<br><br>GA28 Oil Tumbling                     |

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|  |  |  |   |  |  |
|--|--|--|---|--|--|
| DN<br><br>GA30<br>Oil Tumbling    | DO<br><br>GA44<br>Oil Tumbling    | DP<br><br>GA45<br>Oil Tumbling    | DQ<br><br>GA56<br>Oil Tumbling    | DR<br><br>GA60<br>Oil Tumbling  | DS<br><br>GA61<br>Oil Tumbling                              |
| DT<br><br>GA62<br>Oil Tumbling    | DU<br><br>GA64<br>Oil Tumbling    | DV<br><br>GA66<br>Oil Tumbling    | DW<br><br>GA70<br>Oil Tumbling    | DX<br><br>GA71<br>Oil Tumbling  | DY<br><br>GA76<br>Oil Tumbling                              |
| EA<br><br>GA77<br>Oil Tumbling   | EB<br><br>GA78<br>Oil Tumbling   | EC<br><br>GA79<br>Oil Tumbling   | ED<br><br>GA83<br>Oil Tumbling   | EE<br><br>GA86<br>Oil Tumbling   | EF<br><br>GA87<br>Oil Tumbling                             |
| EG<br><br>GA93<br>Oil Tumbling  | EH<br><br>GA100<br>Oil Tumbling | EI<br><br>GA104<br>Oil Tumbling | EJ<br><br>GA105<br>Oil Tumbling | FA<br><br>GA106<br>Oil Tumbling   | EK<br><br>GA107<br>Oil Tumbling                           |
| EL<br><br>GA108<br>Oil Tumbling | EM<br><br>GA109<br>Oil Tumbling | EN<br><br>GA111<br>Oil Tumbling | EO<br><br>GA114<br>Oil Tumbling | EP<br><br>GA117<br>Oil Tumbling   | EQ<br><br>GA118<br>Oil Tumbling                           |
| FB<br><br>GA119<br>Oil Tumbling | ER<br><br>GA121<br>Oil Tumbling | ES<br><br>GA123<br>Oil Tumbling | ET<br><br>GA135<br>Oil Tumbling | FC<br><br>Oxidized Stainless Steel with Fluorescence Green Oil Painting | FD<br><br>Stainless Steel Pewter with Yellow Oil Tumbling |

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|---|---|---|---|---|---|
| FE<br> | FF<br> | FG<br> | FH<br> | FN<br> | FY<br> |
| Stainless Steel Pewter with Blue Oil Tumbling   | TS127 Brass Tin with Green Oil Tumbling   | TS133 Anti-Brass with White Oil Tumbling with Red Oil Painting                          | TS135 Imitation Dull Nickel with Red and Green Oil Tumbling                             | Red Rainbow Effect  | Apricot Multicolour Effect  |

# Brass Plated Effects











































|   |   |   |   |   |   |
|---|---|---|---|---|---|
|    |    |    |    |    |    |
| White Painted Effect with Glitter   | Black Painted Effect with Glitter   | Pink Painted Effect with Glitter  | White Rubber  | Black Rubber  | Red Rubber  |
|   |   |   |   |   |   |
| Apricot/Brown Crackle Effect  | Yellow/Green Crackle Effect   | Black/White Crackle Effect  | White Peel  | Blue Peel   | Black Peel  |
|  |  |  |  |  |  |
| Electroplate Crystal Green  | Electroplate Crystal Red  | White Drip-Gold Effect  | Black Drip-Gold Effect  | Buff Colour Bepaint Silver  | Black Colour Bepaint Silver   |
|  |  |  |  |  |  |
| Fresh Orange Corrugate Effect   | Sky Blue Corrugate Effect   | Grey Silver Effect  | Blue Silver Effect  | Fresh Yellow Fluorescent Light  | Fresh Orange Fluorescent Light  |
|  |  |  |  |  |  |
| White Pearl Effect  | Blue Pearl Effect   | Dark Brown Imitation Leather  | Apricot Imitation Leather   | Black/Grey Lunisolar  | Yellow/Red Lunisolar  |

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# Diamanté Stone Shade Card

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|   |  |   |   |   |   |
|---|--|---|---|---|---|
| MA<br><br>01B<br>White           | MB<br><br>02B*<br>Cyber         | MC<br><br>03B*<br>Laser        | MD<br><br>04B*<br>AB               | ME<br><br>05B*<br>Ivory          | MF<br><br>06B*<br>Reddish Cyber  |
| MG<br><br>07B<br>Ruby            | MH<br><br>08B<br>Red            | MI<br><br>09B<br>Light Red     | MJ<br><br>10B<br>Rose              | MK<br><br>11B<br>Mauve           | ML<br><br>12B<br>Fuchsia         |
| MM<br><br>13B<br>Pink            | MN<br><br>14B<br>Magenta        | MO<br><br>15B<br>Light Pink    | MP<br><br>16B<br>Orange            | MQ<br><br>17B<br>Goldenrod       | MR<br><br>18B<br>Yellow          |
| MS<br><br>19B<br>Light Orange  | MT<br><br>20B<br>Light Yellow | MU<br><br>21B<br>Light Brown | MV<br><br>22B<br>Brown           | MW<br><br>23B<br>Green         | MX<br><br>24B<br>Aquamarine    |
| MY<br><br>25B<br>Medium Green  | NA<br><br>26B<br>Apple Green  | NB<br><br>27B<br>Grass Green | NC<br><br>28B<br>Aquamarine Blue | ND<br><br>29B<br>Deep Blue     | NE<br><br>30B<br>Deep Sky Blue |
| NF<br><br>31B<br>Blue          | NG<br><br>32B<br>Light Blue   | NH<br><br>33B<br>Aqua        | NI<br><br>34B<br>Purple          | NJ<br><br>35B<br>Violet        | NK<br><br>36B<br>Thistle       |
| NL<br><br>37B<br>Medium Purple | NM<br><br>38B<br>Light Purple | NN<br><br>39B<br>Dim Grey    | NO<br><br>40B<br>Grey            | NP<br><br>41B<br>Midnight Blue | NQ<br><br>42B<br>Black         |

All Diamanté Stones illustrated above are shown in 9mm RT-6P rivet construction. \*Special Colours

[www.functionalthinking.com](http://www.functionalthinking.com)